



SIT
TRANSMISSION IMPORT

CONVEYOR SOLUTIONS

MODULAR BELTS • CHAINS • SPROCKETS • WIRE MESH BELTS

INDUSTRIAL CONVEYOR COMPONENTS



FOOD



CERAMIC



PACKAGING



LOGISTICS



GLASS



AUTOMOTIVE

2026

PRODUCT CATALOGUE



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SIT

TRANSMISSION IMPORT

WIRE MESH BELT

MODULAR SERIES

Our modular wire mesh belts are designed for a wide range of industrial applications including conveying, cooling, drying, baking, washing and other high temperature or heavy duty applications.



HIGH
STRENGTH



CORROSION
RESISTANT



HIGH
TEMPERATURE
RESISTANT



EASY TO
CLEAN



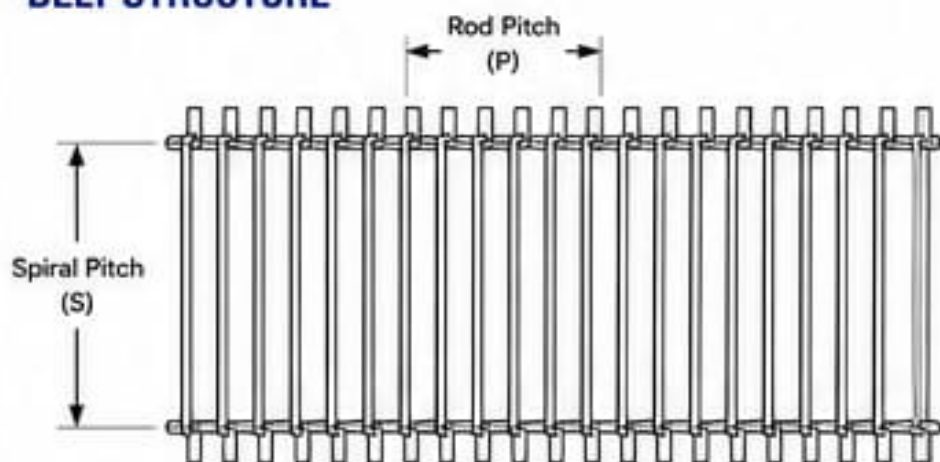
LONG
SERVICE LIFE

WIRE MESH BELT SPECIFICATIONS

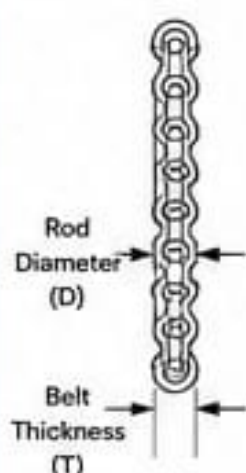
Rod Diameter (mm)	Rod Pitch (mm)	Spiral Pitch (mm)	Open Area (%)	Belt Thickness (mm)	Approx. Weight (kg/m²)
1.2	10	15	20 – 30	6.5 – 8.0	5.0 – 6.0
1.4	12.7	15	25 – 35	6.5 – 8.5	5.5 – 6.5
1.6	15	20	30 – 40	7.0 – 9.0	6.0 – 7.5
2.0	20	25	35 – 45	8.0 – 10.0	7.5 – 9.0
2.3	20	25	40 – 50	8.5 – 11.0	8.5 – 10.5
2.6	25.4	31.75	45 – 55	9.0 – 12.0	9.5 – 11.5
3.0	25.4	31.75	50 – 60	10.0 – 13.0	10.5 – 12.5

* Other pitches, diameters and materials are available on request.

BELT STRUCTURE

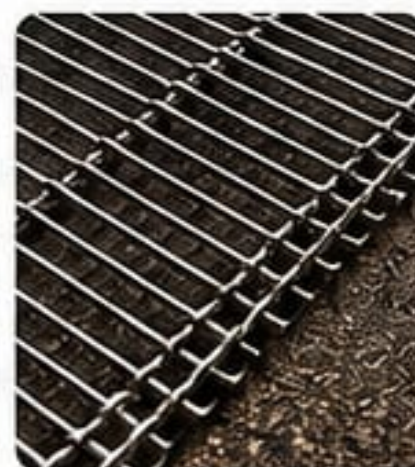


SIDE VIEW



TECHNICAL SPECIFICATIONS

Material:	Stainless Steel (AISI 304 / 316)
Rod Diameter:	1.2 mm – 3.0 mm
Rod Pitch:	10 mm – 25.4 mm
Spiral Pitch:	15 mm – 50 mm
Open Area:	20% – 60% (Depends on pitch)
Temperature Range:	-60°C to +550°C
Edge Type:	Looped, Chain, Plate
Drive Type:	Sprocket Drive
Applications:	Baking, Cooling, Washing, Drying, Heating, Annealing, Food Processing, etc.
Features:	High strength, Corrosion resistant, Heat resistant, Easy to clean, Long service life
Custom Made:	Available (width, pitch, wire diameter, material)



FEATURES

- Made of high quality stainless steel.
- Excellent strength and durability.
- Withstand high temperatures.
- Smooth surface, easy to clean and maintain.
- Customizable sizes and configurations.

APPLICATIONS

- Baking & Cooking
- Cooling & Freezing
- Washing & Cleaning
- Drying & Heating
- Annealing & Tempering
- Food Processing
- Conveying Systems

STANDARD BELT WIDTHS

Belt Width (mm)	Available Widths (mm)
Up to 600	50 mm increments
600 – 1500	100 mm increments
1500 – 3000	150 mm increments
Over 3000	By special order

* Custom widths are available.

SPROCKETS & ACCESSORIES

SPROCKET TYPES



Split Sprocket



Machined Sprocket



Molded Sprocket

EDGE TYPES



Looped Edge



Chain Edge



Plate Edge

OTHER ACCESSORIES

- Support Rollers
- Guide Rails
- Shafts & Pins
- Side Guards
- Drive Units



COMPLETE SOLUTIONS FOR CONVEYOR SYSTEMS & PACKAGING LINES

SIT Transmission Import supplies a comprehensive range of high quality components for conveyor systems and packaging lines.

Reliable products, food grade materials and global brands.



HIGH
PERFORMANCE



FOOD GRADE
MATERIALS



EASY TO
INSTALL



GLOBAL
SUPPLY



MODULAR BELTS

- Straight Running Belts
- Side Flexing Belts
- Radius & Flush Grid
- High Strength
- Easy to Clean
- Food Grade Materials



STRAIGHT RUNNING
BELTS (FLAT TOP)



OPEN HINGE
(FLUSH GRID)



SIDE FLEXING
(CURVE BELTS)



RADIUS BELTS



BELTS WITH
FLIGHTS & CLEATS



PERFORATED
BELTS

CONVEYOR GUIDES & WEAR STRIPS

- UHMW-PE Guide Rails
- Wear Strips
- Profiles & Side Guides
- Low Friction
- High Wear Resistance
- Long Service Life



UHMW-PE GUIDE RAILS
(U & C PROFILES)



WEAR STRIPS



SIDE GUIDES



ROUND GUIDE RAILS



CUSTOM PROFILES

CONVEYOR ACCESSORIES

- Sprockets & Idlers
- Rollers
- Brackets & Supports
- Clamps & Holders
- Adjustable Feet
- Miscellaneous Parts



SPROCKETS



IDLER / RETURN
ROLLERS



BRACKETS &
SUPPORTS



CLAMPS &
HOLDERS



ADJUSTABLE
FEET



MISCELLANEOUS
ACCESSORIES

PALLET CHAINS & TOP CHAINS

- Straight Running
- Low Friction
- High Load Capacity
- Corrosion Resistant
- Custom Solutions



STRAIGHT RUNNING
PALLET CHAINS



PLASTIC PALLET
(TOP CHAINS)



RUBBER TOP
PALLET CHAINS



STAINLESS STEEL
PALLET CHAINS



ACETAL PALLET
(LOW FRICTION)



SIDE FLEXING
PALLET CHAINS



TRUSTED
GLOBAL
BRANDS



Rexnord
TableTop



STRAIGHT RUNNING MODULAR BELT (FLAT TOP)

HIGH PERFORMANCE • RELIABLE • FOOD GRADE

Our flat top modular belts are designed for a wide range of conveyor applications requiring strength, reliability and smooth product handling.



HIGH
PERFORMANCE



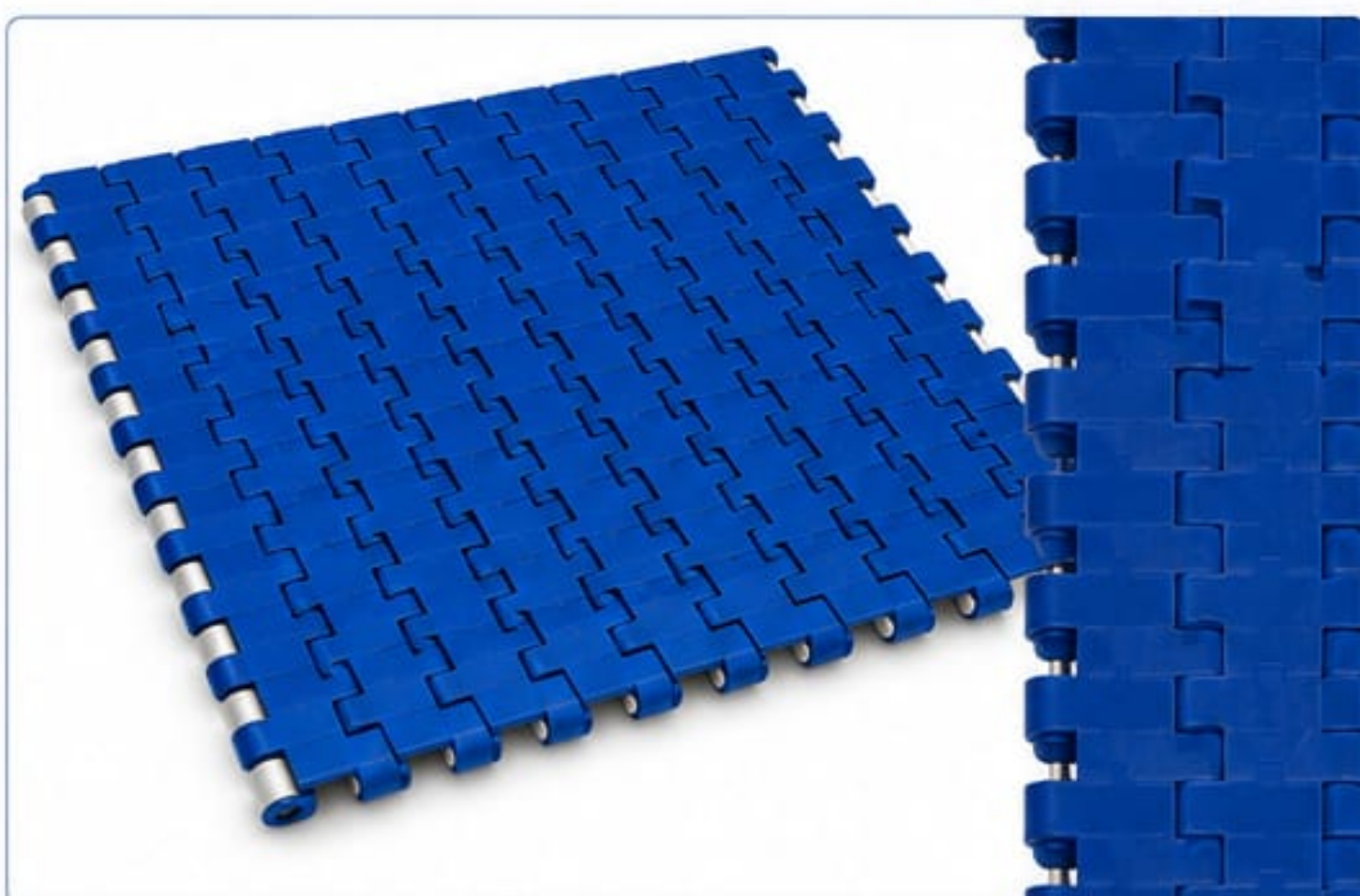
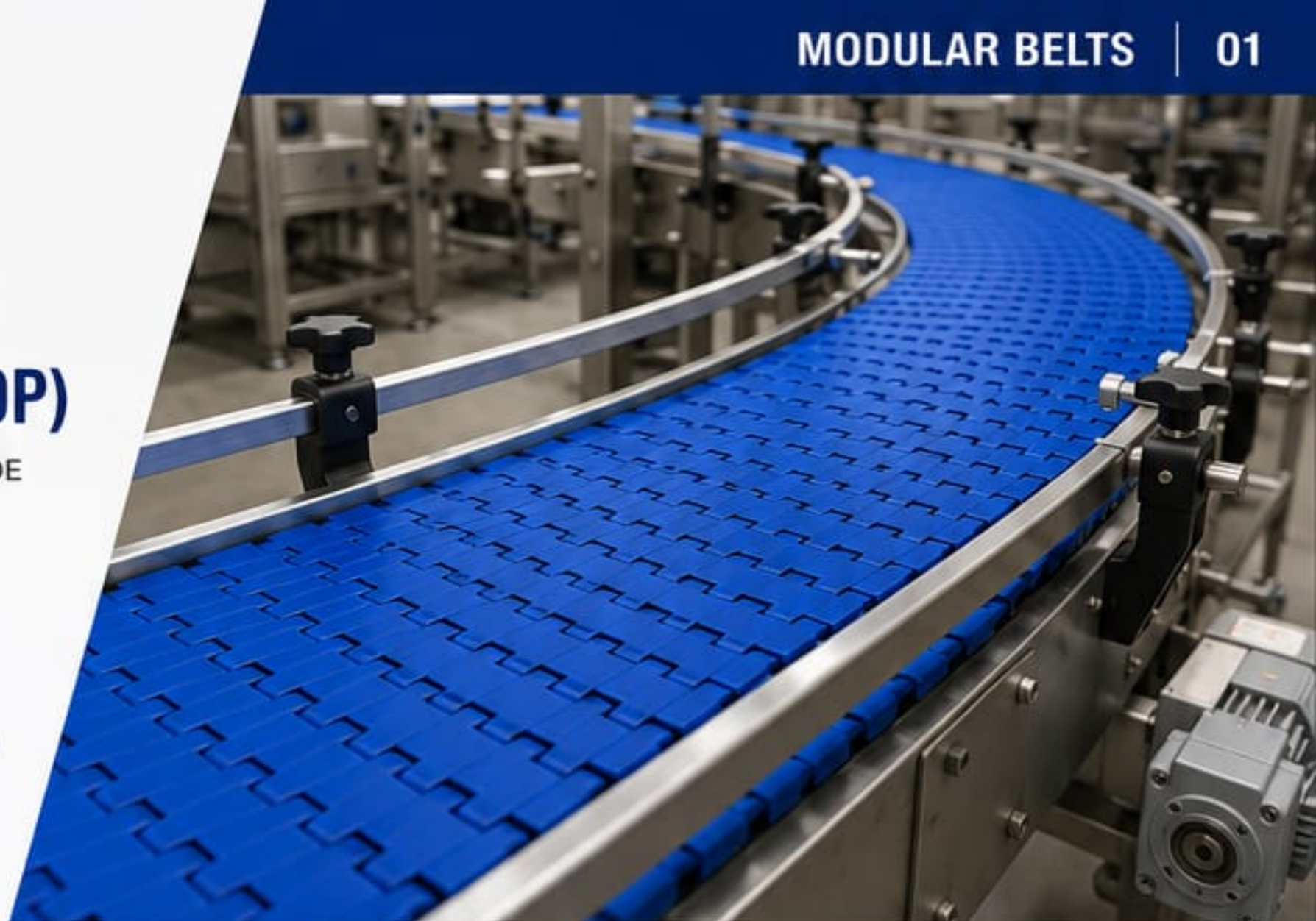
FOOD GRADE
MATERIALS



EASY TO
INSTALL



GLOBAL
SUPPLY



FEATURES & BENEFITS

- Flat top surface for smooth and stable product transfer
- High tensile strength and excellent wear resistance
- Easy to clean and maintain
- Hygienic design, ideal for food and packaging industries
- Made from food grade materials (FDA compliant)
- Wide range of accessories and sprockets available
- Long service life, reducing downtime and maintenance cost

APPLICATIONS



PACKAGING



FOOD PROCESSING



BEVERAGE



MEAT & POULTRY



FROZEN PRODUCTS



LOGISTICS

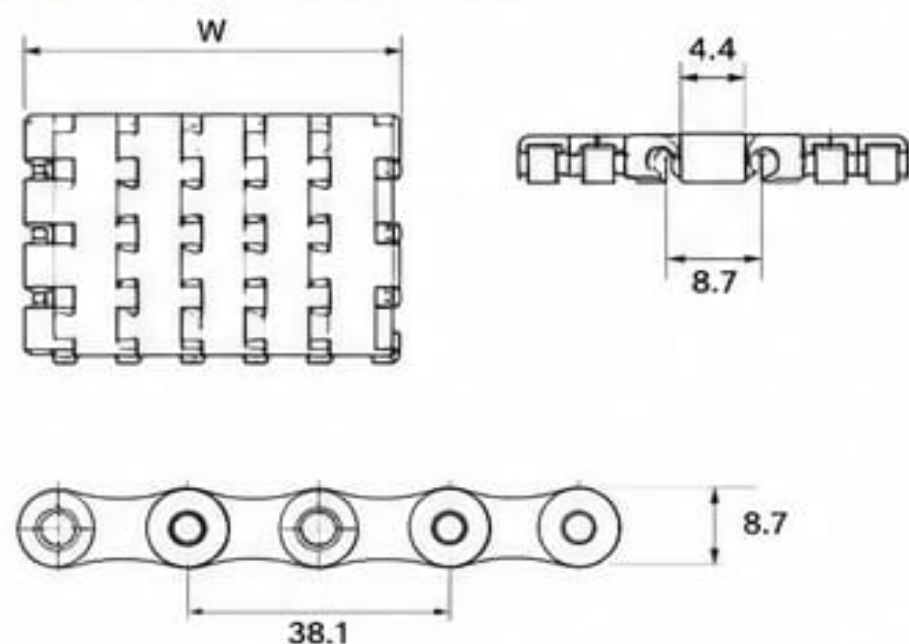


AUTOMOTIVE



GENERAL INDUSTRY

TECHNICAL DRAWING



All dimensions in mm

STANDARD SPECIFICATIONS

CODE	WIDTH (W)		THICKNESS (mm)	PITCH (mm)	OPEN AREA (%)	WEIGHT (kg/m²)	BACKFLEX RADIUS (mm)
	mm	inch					
SIT 820-K325	82.5	3.25	8.7	38.1	0	7.2	25
SIT 820-K450	114.3	4.50	8.7	38.1	0	7.2	25
SIT 820-K600	152.4	6.00	8.7	38.1	0	7.2	25
SIT 820-K750	190.5	7.50	8.7	38.1	0	7.2	25
SIT 820-K1000	254.0	10.00	8.7	38.1	0	7.2	25

Note: Other widths are available upon request.

MATERIAL

Acetal (POM) – Food Grade
FDA compliant
Operating Temp.: -40°C to +90°C
Pin Material: PP / Stainless Steel



STANDARD COLORS



Other colors available upon request.



STRONG HINGE DESIGN FOR HIGH LOAD CAPACITY



SMOOTH PRODUCT TRANSFER



EASY TO CLEAN & HYGIENIC DESIGN





SIT

TRANSMISSION IMPORT

OPEN HINGE MODULAR BELT (FLUSH GRID)

STRONG • LIGHTWEIGHT • EXCELLENT AIRFLOW

Our open hinge (flush grid) modular belts are ideal for applications requiring drainage, airflow and low product contact, while maintaining high strength and reliability.



HIGH
PERFORMANCE



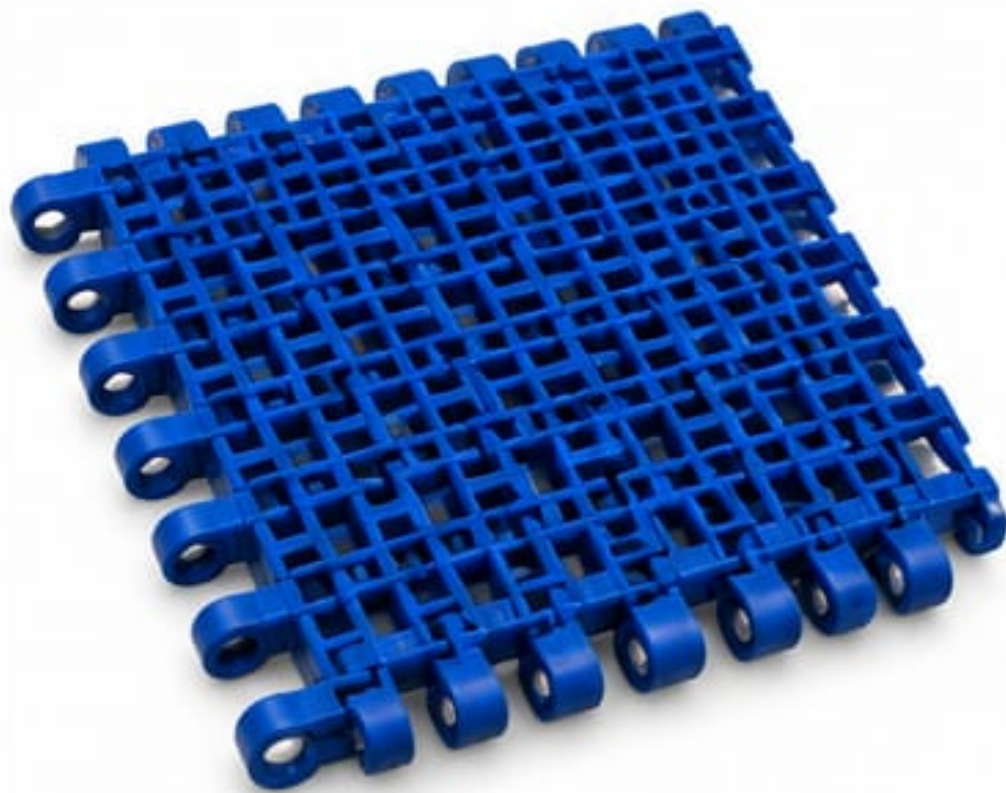
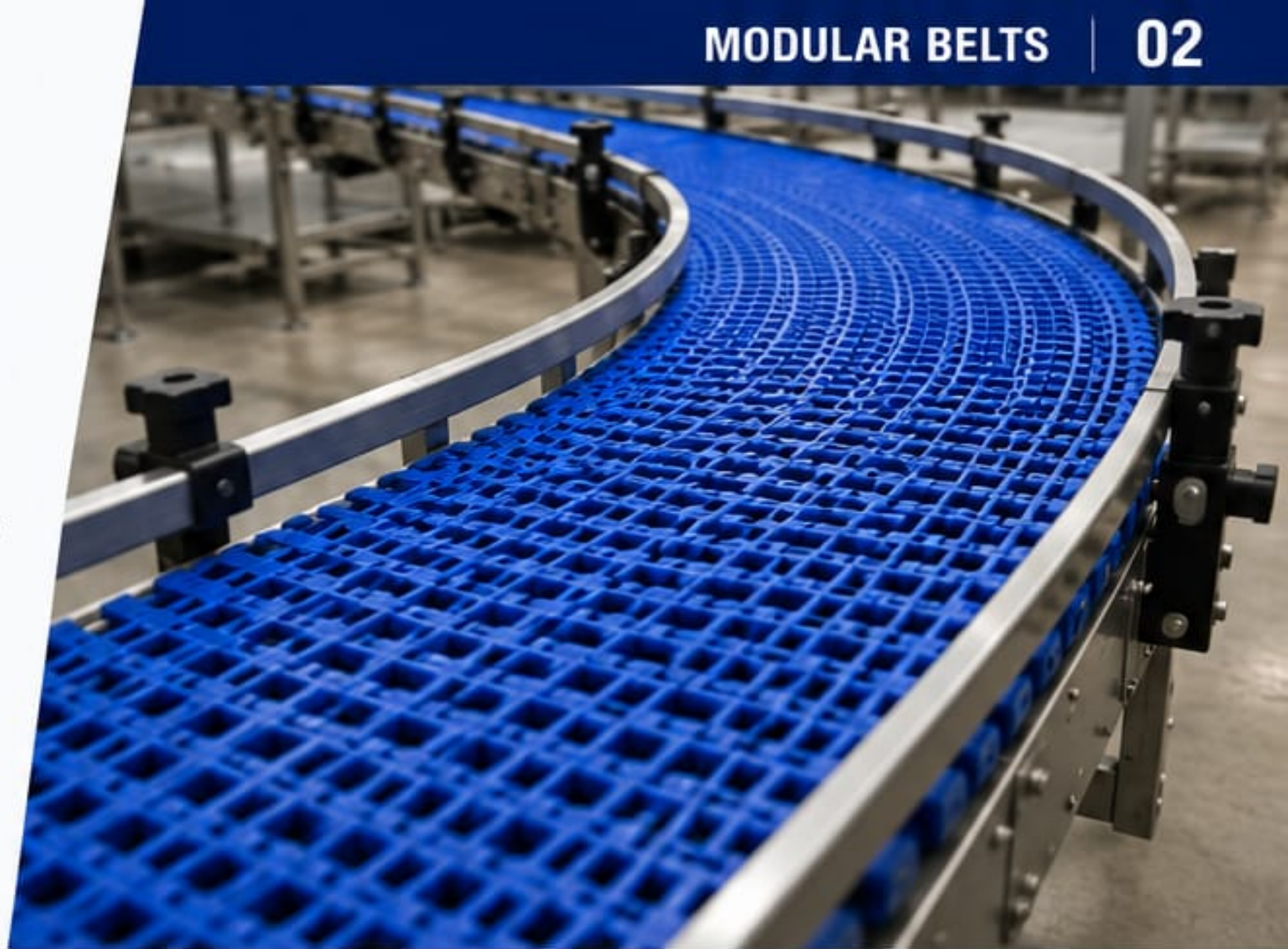
FOOD GRADE
MATERIALS



EASY TO
INSTALL



GLOBAL
SUPPLY



FEATURES & BENEFITS

- Open surface design for excellent drainage and airflow
- Reduced product contact and improved hygiene
- High tensile strength with lightweight construction
- Easy to clean, ideal for wet and washdown environments
- Suitable for food processing, packaging and cooling applications
- Compatible with standard sprockets and accessories

APPLICATIONS



FOOD PROCESSING



SEAFOOD
& POULTRY



COOLING
& FREEZING

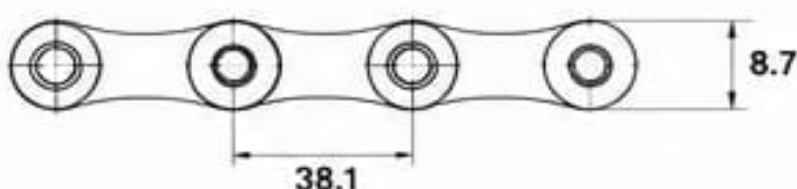
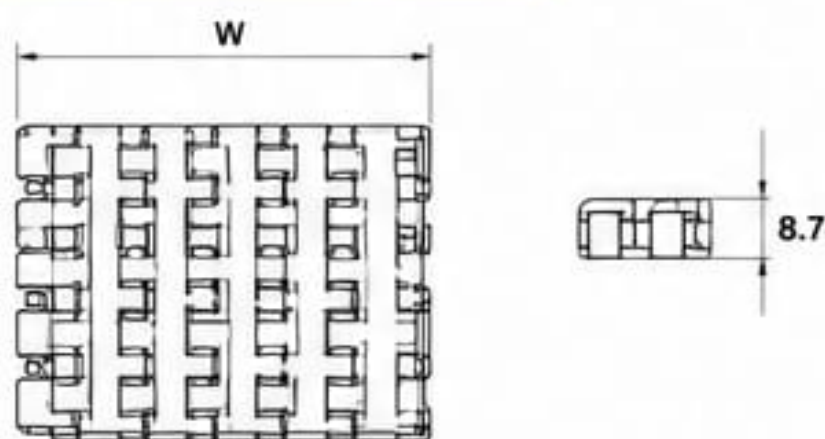


BEVERAGE



WASHDOWN
ENVIRONMENTS

TECHNICAL DRAWING



All dimensions in mm

STANDARD SPECIFICATIONS

CODE	WIDTH (W)		THICKNESS (mm)	PITCH (mm)	OPEN AREA (%)	WEIGHT (kg/m²)	BACKFLEX RADIUS (mm)
	mm	inch					
SIT 821-O325	82.5	3.25	8.7	38.1	36	5.8	25
SIT 821-O450	114.3	4.50	8.7	38.1	36	5.8	25
SIT 821-O600	152.4	6.00	8.7	38.1	36	5.8	25
SIT 821-O750	190.5	7.50	8.7	38.1	36	5.8	25
SIT 821-O1000	254.0	10.00	8.7	38.1	36	5.8	25

Note: Other widths are available upon request.

MATERIAL

Acetal (POM) – Food Grade
FDA compliant
Operating Temp.: -40°C to +90°C
Pin Material: PP / Stainless Steel



STANDARD COLORS



Blue



White



Gray



Beige

Other colors available upon request.



EXCELLENT DRAINAGE & AIRFLOW



IDEAL FOR WASHDOWN ENVIRONMENTS



HYGIENIC & RELIABLE OPERATION



MD254 GT (FRICTION TOP)

MODULAR BELT SERIES

MD254 GT Friction Top modular belt is designed for inclined, declined and accumulative conveying applications. The friction top surface provides excellent product grip and prevents slipping on incline and decline conveyors.



HIGH GRIP SURFACE



LOW FRICTION & WEAR



EASY TO CLEAN



STRONG & DURABLE



FOOD GRADE MATERIALS

TECHNICAL SPECIFICATIONS

Pitch:	25,4 mm / 1 inch
Belt Surface:	Close, Friction Surface
Minimum Width:	50 mm / 1.97 inch
Open Area (%):	0%
Flight:	Yes
Sidewall:	Yes
Pin:	Ø 5 mm / 0.197 inch - Self Lock
Approved:	FDA and EU
Color:	Blue / White / Gray
Cleanability:	Good
Belt Thickness:	14 mm / 0.551 inch

MD254 C SERIES / MOULDED SPROCKETS DIMENSIONS

NO. TEETH	Di mm/inch	Do mm/inch	B mm/inch	A mm/inch	Square Bore (Q) mm/inch	Round Bore (R) mm/inch	PRODUCT CODE	
							Square Type (Q)	Round Type (R)
Z8	52,0 / 2.05	67,0 / 2.64	5,3 / 0.21	30,0 / 1.18	25	25	MD-TR254SQZ8*POM	MD-TR254SRZ8*POM
Z10	69,0 / 2.72	84,0 / 3.31	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ10*POM	MD-TR254SRZ10*POM
Z12	85,8 / 3.38	100,8 / 3.97	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ12*POM	MD-TR254SRZ12*POM
Z15	110,8 / 4.36	125,8 / 4.95	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ15*POM	MD-TR254SRZ15*POM
Z16	119,1 / 4.69	134,1 / 5.28	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ16*POM	MD-TR254SRZ16*POM
Z18	135,6 / 5.34	150,6 / 5.93	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ18*POM	MD-TR254SRZ18*POM
Z20	152,0 / 5.98	167,1 / 6.58	5,3 / 0.21	30,0 / 1.18	40	1.5	MD-TR254SQZ20*POM	MD-TR254SRZ20*POM

* Other sprockets and hub sizes are manufactured up to request.

* POM (Acetal) and PP (Polypropylene) sprockets raw material is available on request.

* Machined Split Sprockets are available for each size.



Clamp



Machined Split Sprocket



Moulded Sprocket



Machined Sprocket

ACCESSORIES



Flights



Sidewalls



Flush Grid Sidewall



Side Guards

PALLET CHAINS & TOP CHAINS



Straight Running Pallet Chains



Plastic Pallets (Top Chains)



Rubber Top Pallet Chains



Stainless Steel Pallet Chains



Acetal Pallets (Low Friction)



Side Flexing Pallet Chains

MD254 SERIES / FLIGHT & SIDEWALL DIMENSIONS

Flights			Sidewalls	
PRODUCT CODE	Flight Height mm/inch	Flight Width mm/inch	PRODUCT CODE	Sidewall Height mm/inch
MD254T25	25 / 1	200 / 7.87	MD254SW25	25 / 1
MD254T50	50 / 2	200 / 7.87	MD254SW50	50 / 2
MD254T75	75 / 3	200 / 7.87	MD254SW75	75 / 3
MD254T100	100 / 4	200 / 7.87	MD254SW100	100 / 4



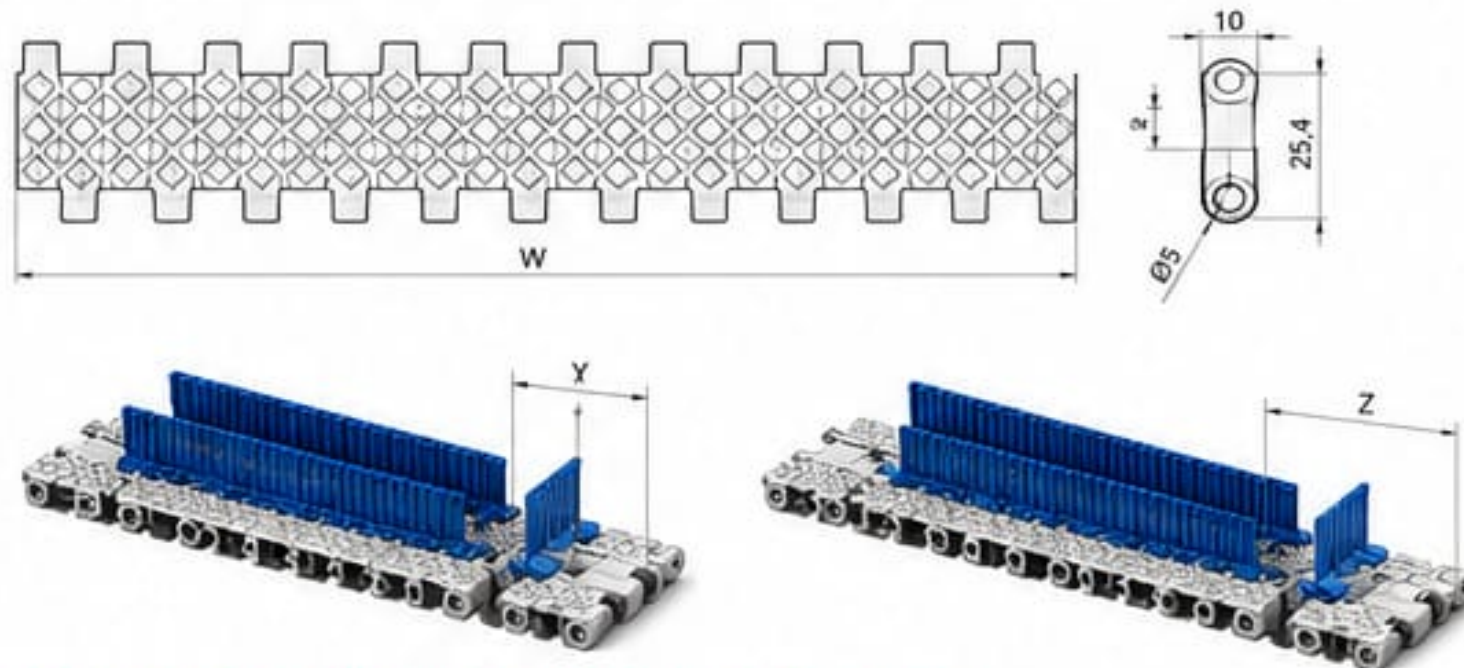
* Additional flight dimensions are available up to 100 mm.

MD254 GT TECHNICAL INFORMATION

Belt Material		PP	PP
Rubber Material		TPE	
Pin Material		PP	POM
Belt Strength	N/m lb/ft	14000 - 959	18000 - 1233
Temperature	°C °F	+5 / +60 +40 / +140	+5 / +60 +40 / +140
Belt Weight	kg/m² lbs/sqft²	8.7 / 1.74	8.7 / 1.74

Diameter of idling rollers (min.)		Diameter of support rollers (min.)		Diameter for gravity take up center drive rollers (min.)		Backbending radius for elevators without side guards or hold down devices (min.)		Backbending radius for elevators with side guards or hold down devices (min.)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
50	2	50	2	100	4	150	6	250	10

Belt Width mm	50,0	100,0	150,0	200,0	250,0	300,0	350,0	400,0	450,0	500,0	550,0	600,0	650,0	700,0	750,0	800,0	850,0
Belt Width inch	1.97	3.94	5.91	7.87	9.84	11.81	13.78	15.75	17.72	19.69	21.65	23.62	25.59	27.55	29.52	31.50	33.46
Belt Width mm	900,0	950,0	1000,0	1050,0													
Belt Width inch	35.43	37.40	39.37	41.34													



MD254 SERIES / FLIGHT & SIDEWALL TECHNICAL SPECIFICATIONS

Possible Sidewall and Flights Indents	X		Y		Z	
	mm	inch	mm	inch	mm	inch
Standard, module cutting	25,7	1.01	15,2	0.60	33,3	1.31
Non-Standard, module cutting	34,0	1.34	23,6	0.93	41,7	1.64

PRODUCT FEATURES & FUNCTIONAL BENEFITS

- Unique rubber top eliminates wear and increases friction in incline-decline applications.
- Bi-directional belt for long conveyors.

IMPORTANT NOTES

- Standard belt increments 50 mm.
- Non-standard belt increments 16,6 mm.
- Please contact with customer service for precise belt measurements.
- Special raw materials and additional colors available.
- Physical belt widths are generally 0.1% to 0.3% smaller.
- Up to 750 mm (30") - 1 mm to 2 mm and 0% to 0.45% for wider belts.



MD 820 CHAIN SERIES

STRAIGHT RUNNING – SINGLE HINGE CHAINS

MD 820 series straight running single hinge chains are designed for reliable and efficient conveying in food processing, packaging and industrial applications. The single hinge design ensures smooth product transfer, high load capacity and long service life.

FEATURES & BENEFITS

- ✓ High strength and load capacity
- ⚙ Low friction and wear resistant
- 🧪 Excellent chemical resistance
- 🍴 Food grade materials
- 🧼 Easy to clean and maintain
- 🚚 Smooth and stable product transfer
- 🕒 Long service life
- ✓ Suitable for heavy duty applications



MATERIAL

POM (Acetal)

Other materials available upon request.



COLOR

Brown (Standard)

Other colors available upon request.



OPERATING TEMP.

-40°C to +90°C



PIN MATERIAL

Stainless Steel 304



PACKING LENGTH

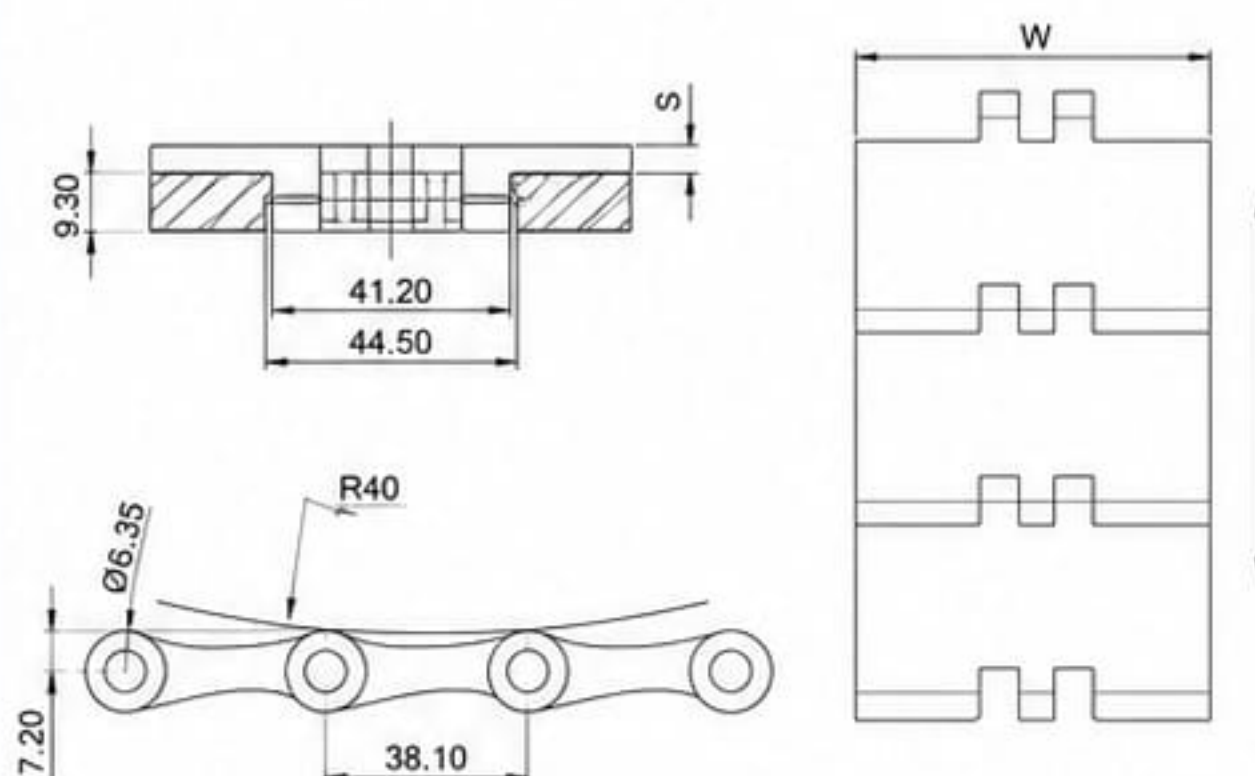
80 Pitches (3.048 m)

MD 820 SERIES TECHNICAL INFORMATION

PRODUCT CODE	WIDTH (W)		PLATE THICKNESS (S)	TENSILE STRENGTH		WEIGHT
	mm	inch	mm	Kgf/m	N/m	Kg/m
MD 820-K325-LF	82.5	3.25	4.0	140	1400	0.80
MD 820-K400-LF	101.6	4.00	4.0	140	1400	0.95
MD 820-K450-LF	114.3	4.50	4.0	140	1400	1.05
MD 820-K600-LF	152.4	6.00	4.8	140	1400	1.30
MD 820-K750-LF	190.5	7.50	4.8	140	1400	1.55

- Self-lubricating low friction acetal resin for brown coloured.
- Pins in special chrome-nickel 304 stainless steel.
- Standard packing lengths = 80 pitches = 3.048 m

MD 820 TECHNICAL DRAWINGS



TYPICAL APPLICATIONS



MEAT PROCESSING



PACKAGING LINES



BAKERY INDUSTRY



BEVERAGE INDUSTRY



FOOD PROCESSING



MD 880 / 879 TAB

SIDEFLEXING PLASTIC TABLE TOP CHAINS (VIRAGE)

MD 880 / MD 879 TAB series sideflexing table top chains are designed for conveying products around curves and sideflexing conveyor applications that require a small turning radius, smooth transfer and high load capacity.

Ideal for food, beverage and packaging industries.

FEATURES & BENEFITS

-  Sideflexing design for small turning radius
-  Low friction and smooth operation
-  Food grade materials (POM)
-  Stainless steel pins
-  High tensile strength
-  Wear resistant
-  Wide operating temperature range
-  Long service life



SIDEFLEXING (VIRAGE)

Optimal for curves and sideflexing conveyors



LOW FRICTION

Smooth product transfer & reduced wear



FOOD GRADE

POM (Acetal) material suitable for food contact



STAINLESS STEEL PINS

High strength and corrosion resistance



LONG SERVICE LIFE

Reliable performance in demanding applications



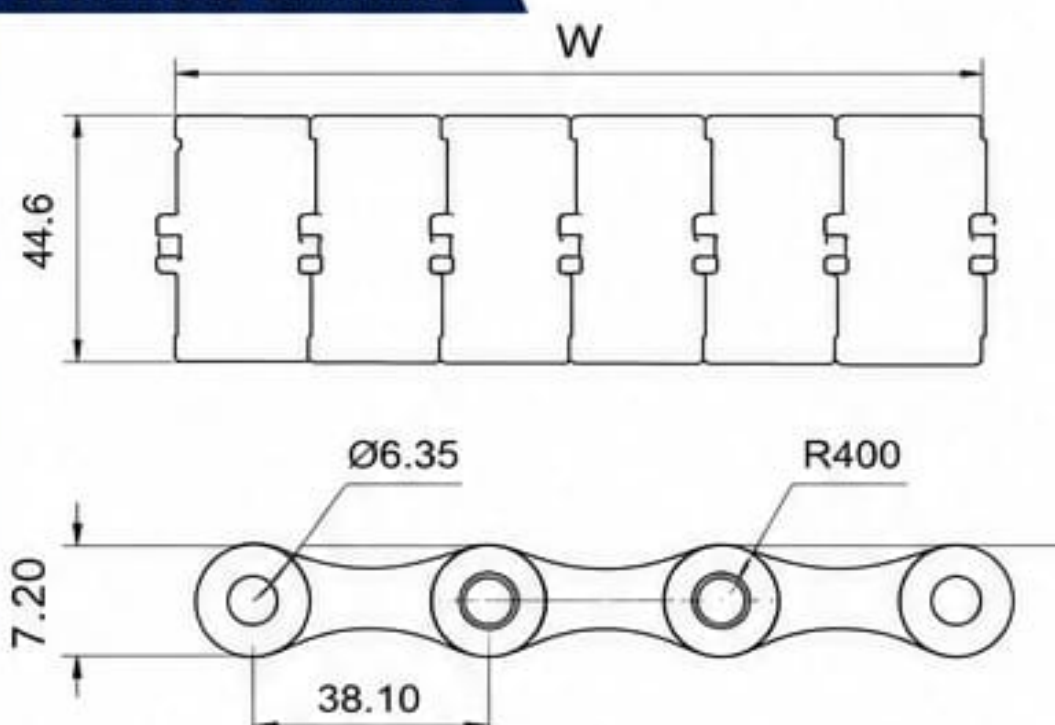
TAB HINGE DETAIL

MD 880-879 TAB TECHNICAL SPECIFICATIONS

PRODUCT CODE	WIDTH (W)		PLATE THICKNESS (S)	RADIUS (R)	TENSILE STRENGTH		WEIGHT
	MM	INCH	MM	MM	KG/M	N/M	KG/M
MD 880 TAB-K325-LF	82,5	3,25	4	400	200	2000	0,95
MD 880 TAB-K400-LF	101,6	4,00	4	400	200	2000	1,05
MD 880 TAB-K450-LF	114,3	4,50	4	400	200	2000	1,15
MD 879 TAB-K600-LF	152,4	6,00	4,8	400	220	2200	1,35
MD 879 TAB-K750-LF	190,5	7,50	4,8	400	220	2200	1,55

- Other widths and radii available upon request.
- Standard packing length = 80 pitches (3.048 m).

TECHNICAL DRAWING



All dimensions are in millimeters (mm)

APPLICATIONS

Designed for conveying products around curves and in sideflexing conveyor systems in a wide range of industries.



BEVERAGE INDUSTRY



FOOD PROCESSING



PACKAGING



DAIRY INDUSTRY



CANNING



GLASS BOTTLING





SIT
TRANSMISSION IMPORT

HC254 R

MODULAR BELT SERIES

HC254 R series is designed for straight and radius conveyors, providing excellent open area for drainage and airflow. Ideal for cooling, proofing and freezing applications in food industry.



HIGH
OPEN AREA



EXCELLENT
DRAINAGE



IDEAL FOR
COOLING &
FREEZING



FOOD GRADE
MATERIALS



STRAIGHT &
SIDE FLEXING



TECHNICAL SPECIFICATIONS

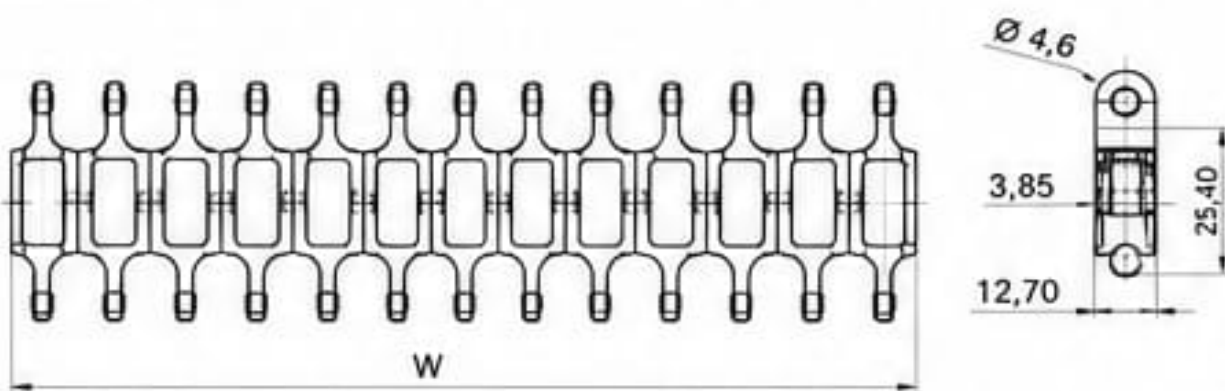
Pitch:	25,4 mm / 1 inch
Belt Surface:	Open, Smooth Surface
Minimum Width:	203,2 mm / 8 inch
Open Area (%):	42% (Biggest opening 8,30 x 4,70 mm)
Product Contact Area (%):	25%
Flight:	No
Sidewall:	No
Pin:	Ø 4,6 mm / 0.181 inch
Approved:	FDA and EU
Curve:	Yes
Color:	Blue / White
Cleanability:	Excellent
Application:	Straight and side flexing
Collapse Factor:	2.22 (Please check HC254R Collapse Factors-Width Table)
Belt Thickness:	12,7 mm / 0.5 inch

HC254 R TECHNICAL INFORMATION

Belt Material		POM	POM	PP	PP
Pin Material		PA	POM	PA	POM
Belt Strength	N/m lb/ft	25000 - 1713	25000 - 1713	18000 - 1233	18000 - 1233
Belt Strength (Curve)	N lb	1700 - 382	1700 - 382	1225 - 275	1225 - 275
Temperature	°C °F	-40 / +93 -40 / +200	-40 / +93 -40 / +200	+5 / +105 +40 / +220	+5 / +93 -40 / +200
Belt Weight	kg/m² lb/sqft²	8,3 / 1.70	8,3 / 1.70	5,6 / 1.15	5,7 / 1.18

Diameter of idling rollers (min.)		Diameter of support rollers (min.)		Diameter for gravity take up center drive rollers (min.)		Backbending radius for elevators without side guards or hold down devices (min.)		Backbending radius for elevators with side guards or hold down devices (min.)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
50	2	50	2	100	4	150	6	-	-

Belt Width (mm)	203,2	254,0	304,8	355,6	406,4	457,2	508,0	558,8	609,6	660,4	711,2	762,0	812,8	863,6	914,4	965,2	1016,0	1066,8	1117,6
Belt Width (inch)	8.00	10.00	12.00	14.00	16.00	18.00	20.00	22.00	24.00	26.00	28.00	30.00	32.00	34.00	36.00	38.00	40.00	42.00	44.00
Belt Width (mm)	1168,4	1219,2																	
Belt Width (inch)	46.00	48.00																	



PRODUCT FEATURES & FUNCTIONAL BENEFITS

- Designed for straight and radius conveyors.
- Offers optimal open area for drainage and airflow.
- Suitable for cooling-proofing-freezing operations.
- Food approved materials.

IMPORTANT NOTES

- Standard belt increments 12,7 mm.
- Please contact with customer service for precise belt measurements.
- Special raw materials and additional colors available.
- Belt widths bigger than 1200 mm (48") are not recommended. For further information, please contact Modutech Representatives.
- Physical belt widths are generally 0,1% to 0,3% smaller.
- For PP & POM material up to 750 mm (30") - 3 mm to 0 mm and -0,4% to 0% for wider belts.

HC254 R SERIES / MOULDED SPROCKETS DIMENSIONS

NO. TEETH	Di mm/inch	Do mm/inch	A mm/inch	B mm/inch	Square Bore (Q) mm/inch	Round Bore (R) mm/inch	PRODUCT CODE	
							Square Type (Q)	Round Type (R)
Z12	81,7 / 3,21	98,5 / 3,87	30 / 1,18	12 / 0,47	25 to 40	1 to 1,5	HC254ARSQZ12-POM	HC254ARRSZ12-POM
Z16	114,6 / 4,51	131,4 / 5,17	30 / 1,18	12 / 0,47	25 to 40	1 to 1,5	HC254ARSQZ16-POM	HC254ARRSZ16-POM
Z20	147,3 / 5,79	164,1 / 6,46	30 / 1,18	12 / 0,47	25 to 60	1,5 to 2,5	HC254ARSQZ20-POM	HC254ARRSZ20-POM

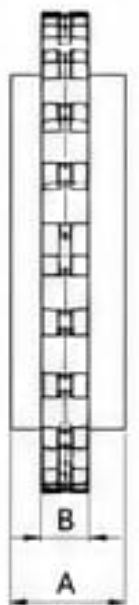
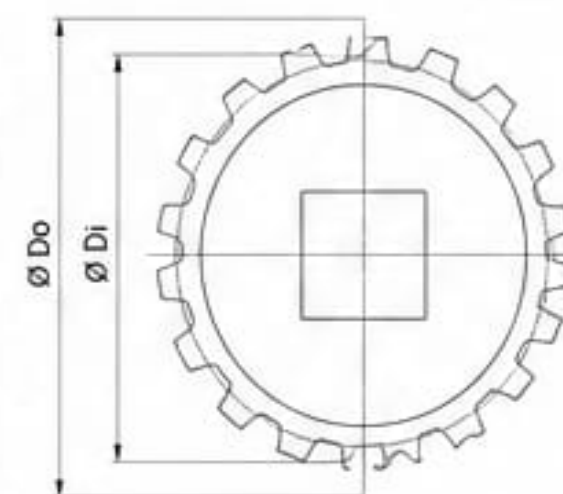
*All required sprockets are produced by CNC.

*Other sprockets and hub sizes are manufactured up to request.

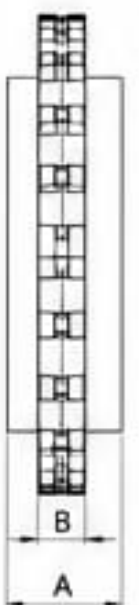
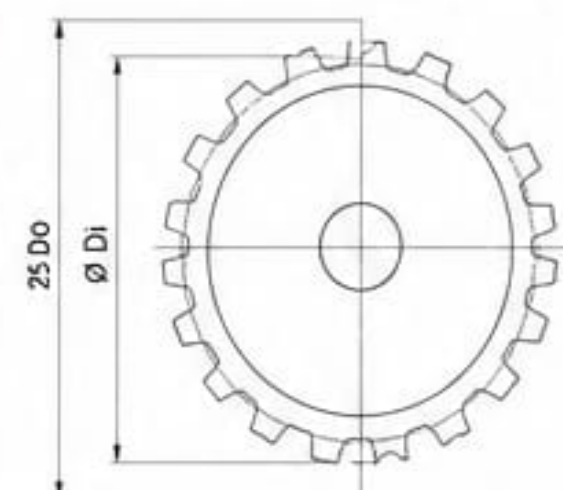
*PA (Polyamide) raw material and others are available on request.

*Machined Split Sprockets are available.

SQUARE BORE (Q)



ROUND BORE (R)





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